

TOOL CHANGE ORDER

RIVIAN

TOOL NUMBER TSN00542-900-D

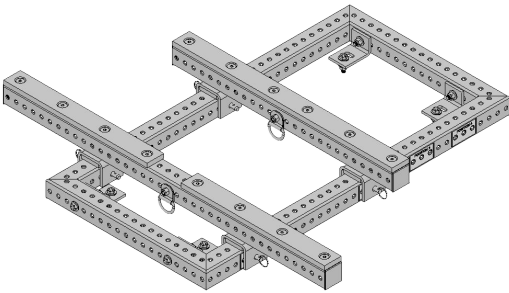
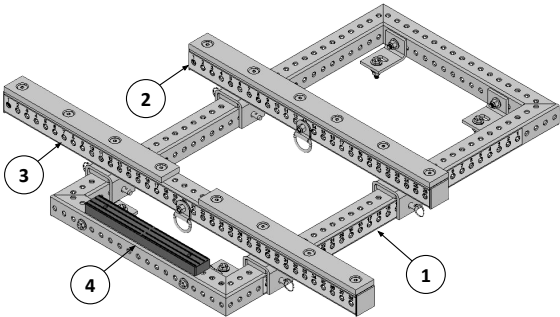
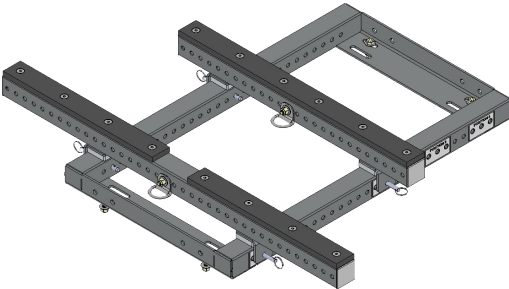
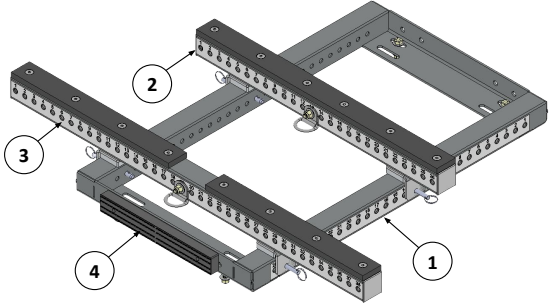
TITLE SUBFRAME SUPPORT JIG

REV - DATE REV A - 5/1/2026

BACKGROUND

The existing TSN00542-300 Rev-B and Rev-C are being updated with position decals and a magnetic tool holder.

TOOLS TO BE CHANGED

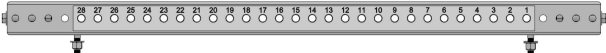
REVISION CURRENTLY IN USE		COMPONENTS TO UPGRADE
B		
		

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	TSN00542-204-D	POSITION DECAL SET, BASE FRAME
2	1	TSN00542-207-A	POSITION DECAL SET, SHORT SUPPORT SUBASSY
3	1	TSN00542-208-A	POSITION DECAL SET, LONG SUPPORT SUBASSY
4	1	N/A	MAGNETIC TOOL HOLDER



TOOL UPGRADE INSTRUCTIONS

- 1. Remove any existing decals on the fixture base.
- 2. Wearing latex/nitrile gloves, clean the mounting face of the corresponding subframe fixture components with isopropyl alcohol and paper towels. Ensure surface is fully dried before moving to the next step.
- 3. Remove the protective film from the position decal.
- 4. Apply the adhesive side of the position decal to the mounting face of the subframe fixture component, being careful to align the holes for each and press firmly to adhere.

Base Assy Before	Base Assy After
	

- 5. Place the magnetic tool holder in the identified location.

