

TOOL CHANGE ORDER

RIVIAN	TOOL NUMBER	TSN00546-900-C
	TITLE	FIELD UPGRADE KIT - AXLE PRESS
	REV - DATE	REV A - 6/17/2025

BACKGROUND: The existing REV-B axle presses are being updated with an adhesive backed spacer. The height of the snout on the R2 hub is greater than that allowed for in the axle press for R1. This spacer allows the axle press to sit evenly on the face of the brake rotor without interference from hub. Note, field upgrade kit is not compatible with REV-A axle press.

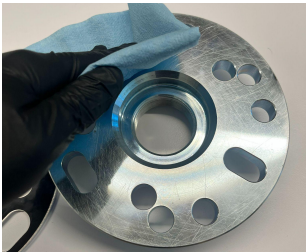
ITEMS REQUIRED

1. TSN00546-300-B: Axle Press
2. TSN00546-900-C: Field Upgrade Kit
3. Isopropyl Alcohol
4. Clean Paper Towel
5. Latex/Nitrile Gloves

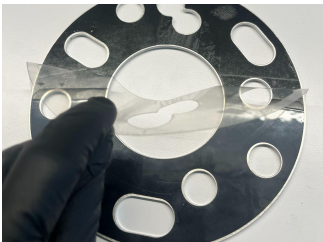


TOOL CHANGE INSTRUCTIONS

1. **CLEAN** the mounting face of the Axle Press Adapter



2. **REMOVE** protective film from the Adhesive Backed Spacer



3. **APPLY** adhesive side of spacer to mounting face of Axle Press Adapter, being careful to align the holes in each and press firmly to adhere.

