

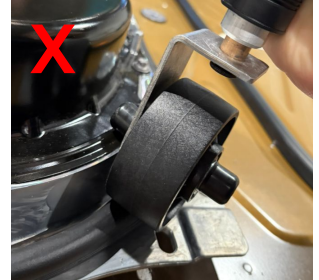
# TOOL CHANGE ORDER


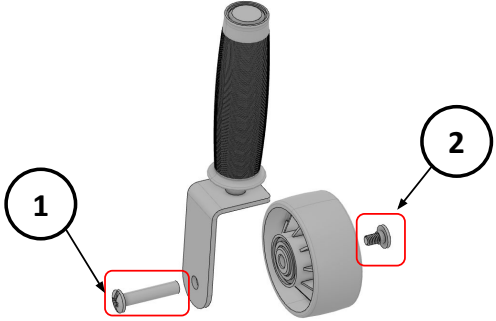
<b>RIVIAN</b>	TOOL NUMBER	TSN01691-300-A
	TITLE	BULB SEAL ROLLER
	REV - DATE	REV 01 - 4/16/2026

## BACKGROUND

It was discovered that the Rev A tool clashes with the casting when installing the R2 powerhouse bulb seal.

This document provides instructions to incorporate new low-profile hardware for mounting the roller wheel to ensure compatibility and tool clearance for installing the powerhouse bulb seal.



CURRENT TOOL	COMPONENTS TO UPGRADE
 <p>TSN01691-300-A - BULB SEAL ROLLER</p>	

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	MCMMASTER-CARR 98002A995	STEEL BINDING BARREL, 5/16" DIA x 1.5" L
2	1	MCMMASTER-CARR 98002A430	BINDING BARREL SCREW, 1/4"-20 x 7/16" L

## TOOL CHAGE INSTRUCTIONS

1. Use pliers to remove 2x black plastic caps from either side of the roller wheel and discard.
2. Remove screw + nut that mounts wheel to the bracket and discard.
3. Re-mount wheel using the binding barrel hardware provided - referring to image above for install direction. If available, apply blue Loctite 242 on threads prior to install.

