TOOL & EQUIPMENT MAINTENANCE GUIDE TOOL NUMBER: TSN00787-300-B TITLE: COOLANT EVAC & FILL KIT

A, 3-27-24

TOOL FUNCTION:

Drain and fill coolant systems in Rivian vehicles.

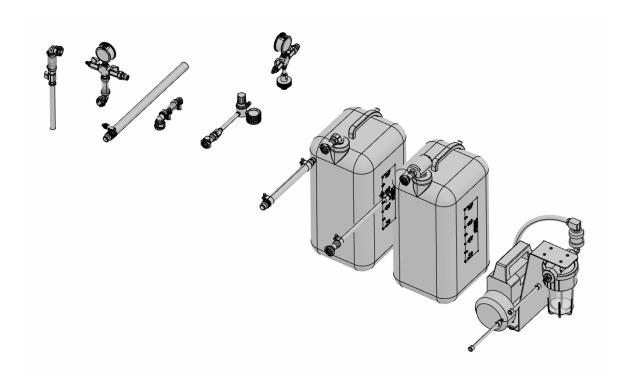
REV, DATE:

REFERENCE LINKS:

Tool Usage Instruction

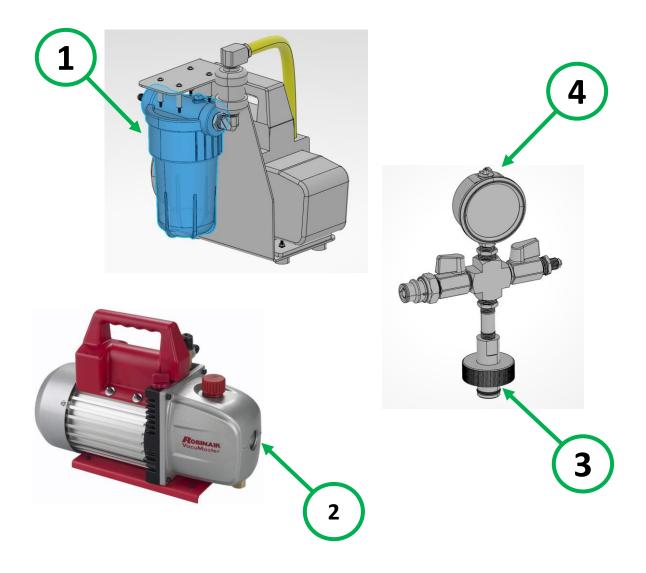
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MAINTENANCE SCHEDULE & CHECKLIST
MAINTENANCE INSTRUCTIONS
COMMON REPLACEMENT PARTS



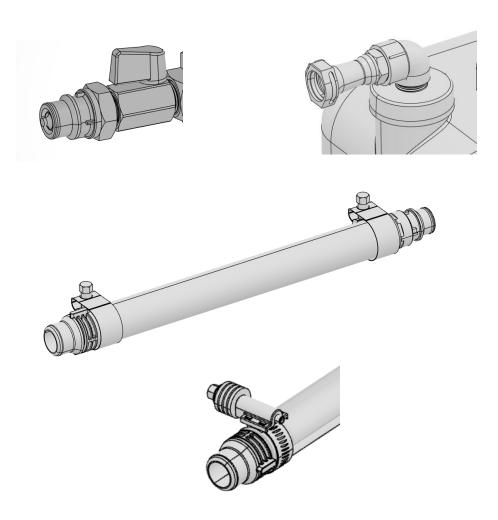
MAINTENANCE CHECKLIST

ITEM	DESCRIPTION	INSPECT	REPLACE
1	FILTER/CATCH BOWL	BEFORE EVERY USE	N/A
2	VACUUM PUMP OIL	MONTHLY	AS REQUIRED
3	DRAIN CAP O-RING	QUARTERLY	AS REQUIRED
4	DRAIN AND FILL CAP GAUGE	QUARTERLY	AS REQUIRED
5	FITTINGS, HOSE CONNECTORS, ETC.	QUARTERLY	AS REQUIRED



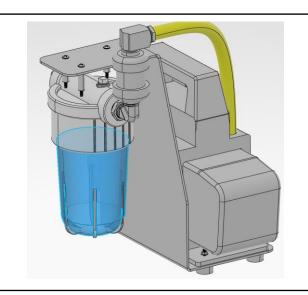


Examples shown below, inspect all items



MAINTENANCE INSTRUCTION

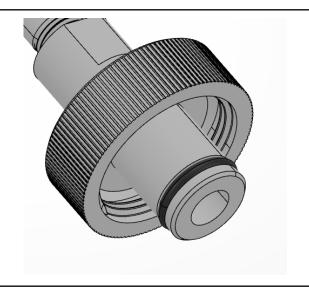
1. Unscrew the filter housing and empty the container before every use.



- 2. Inspect the vacuum pump oil through the sight glass.
- If the oil looks contaminated, drain and relace it.
- Add oil if the level is low.



3. Inspect the O-RING on the drain and fill cap assembly for tears, breaks etc.



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MAINTENANCE INSTRUCTION

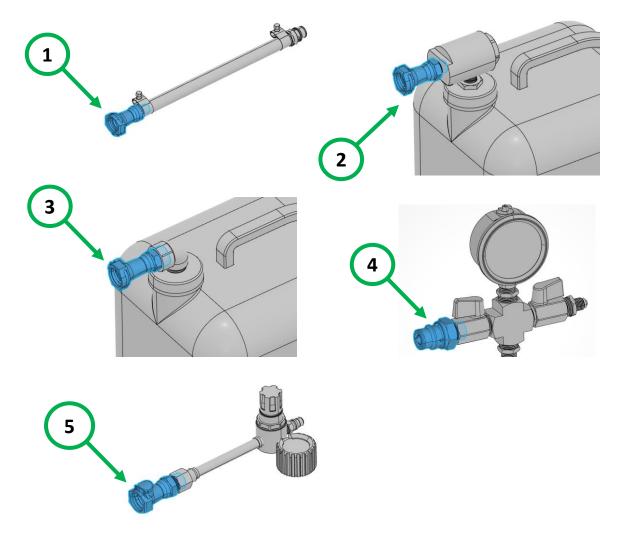
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4. Inspect the gauge on the drain and fill cap assembly. Output Description:	
5. Inspect all hoses and fittings. Tighten any loose connections , or order replacement fittings as required	

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COMMON REPLACEMENT PARTS

FOR OTHER ITEMS NOT SHOWN, CONTACT RIVIAN SERVICE TOOL ENGINEERING

ITEM	DESCRIPTION	ORDER INFO:	
1	QD, Fill hose	MCMASTER 51545K34	
2	QD, Fill jug	MCMASTER 51545K31	
3	QD, Drain jug	MCMASTER 5012K897	
4	QD, Drain and fill cap assy	MCMASTER 51545K51	
5	QD, Regulated air hose	MCMASTER 51545K87	
6	Gauge, Drain and fill cap assy	MCMASTER 38465k43	
7	O-ring, Drain and fill cap assy	MCMASTER 9263K725	
8	Vacuum oil	Robinair 13119 or Equivalent	



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