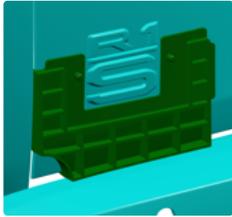


# TSN00936-300-A R1S DROPGATE EMBLEM JIG, R1S

## Purpose

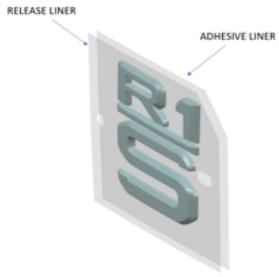
To align and install the R1S logo emblem on the drop-gate of R1S



## General Principles

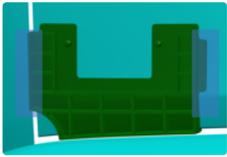
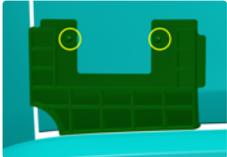
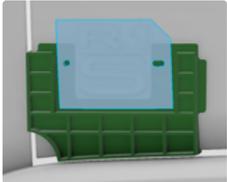
1. Ensure paint surface is clean and free of debris before attempting to use the tool and/or installing the emblems.
2. Prep surface with IPA wipe or a similar cleaning method.
3. Perform a “dry-fit” prior to removing the emblem adhesive liner and permanently installing.

## Emblem Liners



## Using the Tool

Step		
1	Align the tool to the lower left hand edges of the drop-gate	

		
2	<p>Ensure the tool is making contact with the surface and edges of the tailgate.</p> <p>Use masking tape as necessary to hold the tool in place</p>	
3	<p>Perform a “dry-fit”. Align the emblem’s release liners to the datum pin features on the tool.</p>	  
4	<p>Peel away the adhesive liner.</p> <p>Re-align the emblem to the tool and install. Apply pressure on the emblem for 30 seconds.</p>	
5	<p>Remove the release liner to reveal the installed emblem.</p>	